The listing of claims will replace all prior versions, and listings, of claims

in the application:

**Listing of Claims** 

1. (Currently Amended) Measuring arrangement for testing workpieces,

having at least one optical fiber assigned to a workpiece, wherein each optical

fiber is designed as a Bragg grating sensor, and wherein each optical fiber is

arranged in a region of a surface of the workpiece, wherein each optical fiber

designed as a Bragg grating sensor is integrated in the surface of the

workpiece, and wherein recesses are introduced into the surface of the

workpiece, said recesses each having a breadth and depth matched to a

diameter of the optical fibers designed as Bragg grating sensors, and wherein

said optical fibers are arranged in the recesses.

2. (Previously Presented) The measuring arrangement according to claim 1,

wherein each optical fiber designed as a Bragg grating sensor is mounted

directly on the surface of the workpiece.

3. (Cancelled)

4. (Cancelled)

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5. (Previously Presented) The measuring arrangement according to claim 1

wherein a plurality of said at least one optical fibers designed as Bragg

grating sensors are arranged in a geometrical configuration different from

other ones of said at least one optical fiber on a surface of the workpiece.

6. (Previously Presented) The measurement arrangement according to claim

5, wherein said plurality of optical fibers designed as Bragg grating sensors

are arranged with curvatures which are different from said other ones of said

at least one optical fiber on the surface of the workpiece.

7. (Previously Presented) The measuring arrangement according to claim 5

wherein at least one optical fiber designed as a Bragg grating sensor is

arranged without curvature in the form of a straight line on the surface of the

workpiece.

8. (Previously Presented) The measuring arrangement according to claim 5,

wherein at least one optical fiber designed as a Bragg grating sensor is

arranged in the form of an angular straight line on the surface of the

workpiece in such a way that a first section of the fiber is angled off from a

second section thereof.

9. (Previously Presented) The measuring arrangement according to claim 5,

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wherein at least one optical fiber designed as a Bragg grating sensor is

arranged on the surface of the workpiece in such a way that the at least one

fiber has at least one of a curved section of approximately 90.degree. and a

curved section of approximately 180.degree. with neighbouring sections of the

corresponding optical running approximately parallel to one another in the

curved section of approximately 180.degree..

10. (Previously Presented) The measuring arrangement according to claim 1,

wherein the workpiece is designed as a dynamically loaded component.

11. (Currently Amended) Use of a The measuring arrangement according to

claim 1 wherein the arrangement is used to determine the properties of a

dynamically loaded component.

12. (Currently Amended) Method for metrological instrumentation of

workpieces, comprising:

arranging at least one optical fiber designed as a Bragg grating sensor is

arranged in the region of a surface of the workpiece; and

integrating each of said at least one optical fiber designed as a Bragg grating

sensor in the surface of the workpiece with, recesses being introduced into the

surface of the workpiece whose width and depth matched to the diameter of

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the optical fibers designed as Bragg grating sensors, wherein an optical fiber

is arranged in the recesses.

13. (Previously Presented) The method according to claim 12, wherein each

optical fiber designed as a Bragg grating sensor is mounted, directly on the

surface of the workpiece.

14. (Cancelled)

15. (Previously Presented) The method according to claim 12, wherein a

plurality of said at least one optical fiber designed as Bragg grating sensors

are arranged in a different geometrical configuration.

16. (Previously Presented) The measuring arrangement according to claim 2,

wherein said each optical fiber is bonded directly on the surface of the

workpiece.

17. (Previously Presented) The measuring arrangement according to claim

10, wherein the workpiece is designed as a blade of a turbine or housing of a

turbine.

18. (Previously Presented) The method according to claim 13, wherein said

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each optical fiber is bonded directly on the surface of the workpiece.

19. (Previously Presented) The method according to claim 15, wherein said different geometrical configuration is a curvature.

20. (Currently Amended) Use of a The measuring arrangement according to claim 11, wherein said dynamically loaded component is a blade of a turbine or a housing of a turbine.